Translation of the Spanish version; it may contain errors. The Spanish version prevails.

DECLARATION OF PERFORMANCE

In accordance with Annex III of Regulation (EU) No 305/2011 (Construction Products Regulation)

No.: FYT-11181T55

1-	Unique identification code of the product-type:	11181T55
2-	Identification of the construction product:	See product label
3-	Intended use of the product:	Drilling and fixing aluminium sections up to a total thickness of 1.5 mm.
4-	Manufacturer's name and contact address	Fijaciones FYT, S.L. C/ Palier, 19 28914 Leganés (Madrid) Spain
5-	System of assessment and verification of constancy of performance of the product as set out in Annex V	4
6-	European Technical Assessment name and number	Not applicable
7-	Declared performance	

Essential characteristics	Performance	Technical specifications
Ultimate tensile load	See Annex 1	-
Ultimate shear load	See Annex 1	-
Pull-out force in aluminium	See Annex 1	-
Material	Stainless steel	AISI-304
Drilling capacity (aluminium)	1,5 mm.	-

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Enrique Capilla, Technical Director

Leganés, 23 March 2020

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Annex 1: Product data sheet

Bi-metal

FYT FIJAMOS EL MUNDO

11181T55 Bi-FYT Tx1 5,5

Material	AISI 304 stainless steel	Diameter (mm)		5,5
Heat treatment	Austenitising + quenching + tempering	Drilling capacity		1,5 mm.
Corrosion protection	Stainless steel	Hardness	Surface	-
Lengths (mm)	22		Core	-
Shear failure load	9.500 N	Tensile failure load		14.000 N

Maximum pull-out force (N)*

Thickness (mm)	2x 0,63	2x 0,75
Force (N)	660	940

*. Mean test value.

Maximum pull-over force (N)*

Thickness (mm)	0,50	0,60	0,70	0,80	1,00
Without washer (N)	840	1.008	1.176	1.344	1.680
P 16 washer (N)	1.120	1.344	1.568	1.792	2.240
P 18 washer (N)	1.260	1.512	1.764	2.016	2.520

*. Values obtained from the Spanish structural steel code for an ST37 sheet (350 N/mm2)



Maximum shear force (N)

Thickness (mm)	0,63
Section (mm)	0,63
Force (N)	1.400

*. Values obtained from the Spanish structural steel code for an ST37 sheet (350 N/mm2)



Bi-metal

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